



# **Key applications**

- Agriculture
- Automation & Control
- EV Battery application
- Indoor Air Quality
- Industrial Health & Safety
- Waste Management







Carbon Dioxide sensor

# Datasheet

The **INIR7** is a user-friendly digital Gas Sensor, which is based on the Non-Dispersive Infra-Red (NDIR) technology. It has been primarily designed for the purpose of gas leakage detection in both industrial and residential environments. Designed with the latest generation of power efficient CORTEX microcontrollers allows for high flexibility and functionality. Temperature compensation, good accuracy and simple implementation into end-user system make this sensor a perfect solution for gas leakage detection.



SENSORTECH

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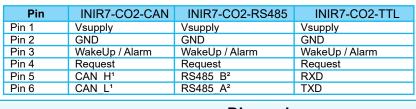
# **Functional specifications**

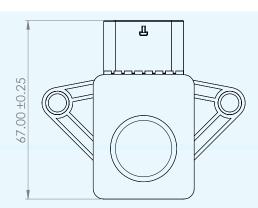
Power Supply	Min	Typical	Max	
Supply Voltage	4.5 VDC	24 VDC	30 VDC	
Current Consum	otion			
Average Current Consumption	-	-	45mA @ 5V ( <b>MAX for TTL)</b> 25mA @ 12V 15mA @ 24V	
Inrush Current Consumption	-	-	90mA @ 5V 45mA @ 12V 30mA @ 24V	
Measurement			0-100 LEL	
Humidity (non-cond	densing)			
Operating Humidity	0%	50%	100%	
Storage Humidity	0%	50%	90%	
Temperature				
Operating Temp.	-40°C	+20°C	+75°C	
Storage Temp.	-10°C	+20°C	+40°C	
Temp. Cycle Limits			<1.3°C/min	
Pressure (Compensation will be required)				
Operating Pressure	80kPa	-	120kPa	
Serial communicat	ion CAN 2	.0		
Digital signal format	11 identifier	bit (CAN 2.0A	)	
Standard baud rate	500Kbps as	default	,	
Serial communicati	ion RS-48	5 (Modbus	)	
Digital signal format	8 data bits,	1 stop bit, no p	parity	
Standard baud rate	38400bps a	s default		
Body Material	PP-GF20			
Dimensions				
Length (L)		67	.0 mm	
Width (W)		76	.0 mm	
Height (H)		20	.5 mm	
Weight			26 g	
Connector designe according to USCAR 120-S-006-1-Z02 KEYING OPTION:A				
Pin INIR7-CC	2-CAN IN	IR7-CO2-RS	485 INIR7-CO2-TTL	
Pin 1 Vsupply		ipply	Vsupply	
Pin 2 GND Pin 3 WakeUp / A	GN Iarm Wal	D keUp / Alarm	GND WakeUp / Alarm	
Pin 4 Request	Red	uest	Request	
Pin 5 CAN H <sup>1</sup>		185 B <sup>2</sup> 185 Δ <sup>2</sup>	RXD	



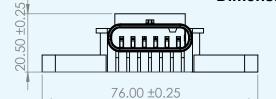
# **Features**

- CO2 detection in range 0-5%,
- Calibration FREE
- CAN / RS-485 / TTL communication
- High Resolution up to 10ppm,
- Detectivity Level at 100ppm,
- Full Faults Diagnostics & Error Generation,
- Cyclic Redundancy Check (CRC),
- Typical Low power consumption < 100mW (Average)
- Factory calibrated for up to 5% Carbon Dioxide
- PC software for RS485 version easy testing and production calibration functions
- Design for use in Hazardous Areas









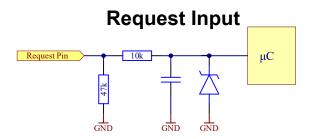
NOTE: All Dimensions in mm. All tolerances Linear +/- 0.25mm and Angular 0.5° unless otherwise stated.



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# **Design Considerations & Applications**

### **Warm-Up Time**

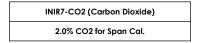
The Warm-Up Time for the INIR7 sensor is 60 seconds after each power "ON" or every time when changing from Configuration to Measurement Mode. During this time data is not valid.

The Warm-Up time is not including the period that the sensor needs to reach the ambient temperature. The sensor though is capable of producing readings during the Warm-Up but with a higher error than stated in specifications.

# **Calibration**

For calibration process please read the appropriate Application Note 1, "INIR7 Protocol & Calibration".

For optimum performance please use following cylinders:

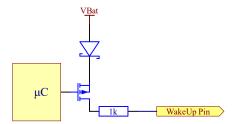


Always do Zero Calibration first followed by High Span.

# **Gas Flow Rate**

For valid evaluation and to keep tests consistent it is recommended to use 450-500 cc/min. flow rate to minimize any effects due to pressure variations in the INIR7.

# WakeUp Output



#### **Faults Monitoring/Error States**

The Error monitoring and Fault generation happens every second transmitted by the CAN/RS485. Regularly check all the Faults generated from the INIR7 to ensure errorless communication and rise appropriate alarms depending on the Fault code.

#### **Alarm Level**

Alarm level can be configured withing the software provided with the sensor. The default alarm level is 20% LEL (0.42% volume Propane).

# **Condensation, Dust & Extreme Conditions**

Using the INIR7 in extreme environmental conditions may affect its performance. Typically, the module has a high corrosion resistance and temperature compensated linearized output.

### **Pressure Compensation**

INIR7 is not equipped with pressure compensation. Based on application environment external pressure compensation might be required.

# Typical performance characteristics

All Characteristics are related to a calibrated sensor and conditions: Temperature 20°C, Relative Humidity 10%RH, Pressure 101kPa, 500 to 1000 ml/min Gas Flow, averaging of 12 values, unless otherwise stated.

Test	INIR7-CO2
Stabilisation or Warm-up Time (EN)*1	0%vol. ±0.1%vol. in 45 seconds
Calibration Curve (EN) or Basic Error (AQ)	0 to 100% of full range $\pm$ 0.06%vol. or $\pm$ 6% of Reading whichever is greater
Short Term Stability (EN) of the Displayed Value(AQ)	0%vol. ±0.002%vol.5%vol. ±0.05%vol.
Minimum Resolution (AQ)	From 0 to 2% vol. $\pm 0.004\%$ vol. From 2 to 5% vol. $\pm 0.01\%$ vol.
Long Term Stability (EN) or Working Stability (AQ)	0-2%vol. ±0.05%vol. / Month 5%vol. ±0.1%vol. / Month
Temperature Error (with Compensation) (-40°C to +75°C, relative to 20°C)	0%vol. to 2%vol. ±0.01%vol. 2%vol. to 4%vol. ±0.02%vol. 4%vol. to 5%vol. ±0.05%vol.
Humidity Error (10%RH to 90%RH, relative to 45%RH)	0%vol. ±0.01%vol. 5%vol. ±0.05%vol.
Pressure error (90kPa - 110kPa)	0%vol. = ±0.2%vol. 5%vol. = ±1%vol.
Response Time*2 (without dust filter)	Max T <sub>90</sub> ≈ 20 sec, Average 20
Power Supply Variations (at ±5% of Nominal Voltage)	The Performance of the INIR7 is not affected by power supply variations as long as the power supply provides DC Regulated voltage according to specifications.
Power Supply Rejection Ration (PSRR) (at ±5% of Nominal Voltage)	at 1 MHz -> 50 dB, at 100 kHz -> 68 dB, at 10 kHz -> 88 dB
Temperature Cycling or Ramping Drift (Maximum at 1.3°C/min.)	0%vol. ±0.05%vol. 2%vol. ±0.1%vol. 5%vol. ±0.25%vol.
Thermal Shock Drift	0%vol. ±0.05%vol. (max)
Uncertainty Error of Calibration	±0.15% Error of the Actual Reading

<sup>\*1.</sup> Wait for 45 mins for the Sensor to warm up and reach the Ambient Temperature after power on.

<sup>\*2.</sup> NOTE: All data and tests are relating to EN 60079-29-1 and AQ 6211, European and Chinese standards. For more information about Average please read the Application Note 1, "Integrated IR Protocol & Calibration".



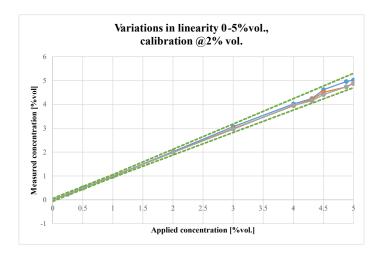
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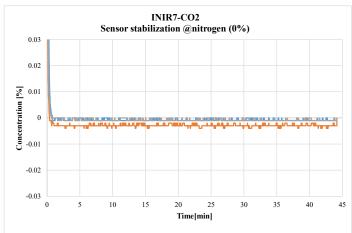
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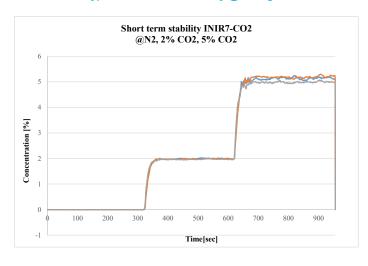
# Typical performance data

All Characteristics are related to a calibrated sensor and conditions, Temperature 20°C, Relative Humidity 10%RH, Pressure 101kPa, 500 to 1000 ml/min Gas Flow, averaging





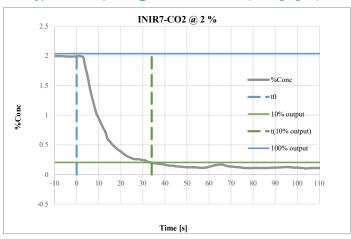
Typical Short Term Stability @ Nitrogen



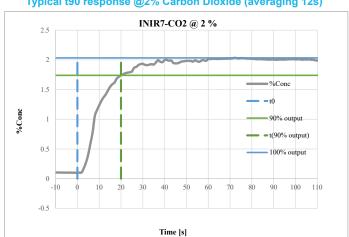
Typical Short Term Stability @1.05% Propane



Typical t10 response @2% Carbon Dioxide (averaging 20)



Typical t90 response @2% Carbon Dioxide (averaging 12s)





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# **CAN frame description**

The default ID is 0x256 and CAN frame layout is as shown below:

	7	6	5	4	3	2	1	o
0	Temperature_u8 msb 7	6	5	4	3	2	1	lsb 0
1	msb 15	14	13	12	11	10	9	8
2	CO2_u16	22	21	20	19	18	17	lsb 16
3	Low_Power_bit		undervoltage	Temperature_issue	CO2_out_of_range	Lamp_issue 26	Detector_issue 25	overvoltage 24
4	Voltage_u8 msb 39	38	37	36	35	34	33	lsb 32
5	msb 47	46	45	44	43	42	41	lsb 40
6	msb 55	54	53	52	Roll_Counter_u8 msb 51	50	49	lsb 48
7	<b>Pressure</b> msb 63	62	61	60	59	58	57	56

Signal factor and offset are described below:

Name	Message	Start bit	Length	Byte Order	Value Type	Initial Value	Factor	Offset	Unit
Temperature (u8)	Sensor_Status_1	0	8	Intel	Unsigned	-55	1	-55	°C
CO2 percent (u16)	Sensor_Status_1	16	16	Motorola	Unsigned	0	0.01	0	%
Overvoltage	Sensor_Status_1	24	1	Intel	Unsigned	0	1	0	
Detector issue	Sensor_Status_1	25	1	Intel	Unsigned	0	1	0	
Lamp issue	Sensor_Status_1	26	1	Intel	Unsigned	0	1	0	
CO2 out of range	Sensor_Status_1	27	1	Intel	Unsigned	0	1	0	
Temperature issue	Sensor_Status_1	28	1	Intel	Unsigned	0	1	0	
Undervoltage	Sensor_Status_1	29	1	Intel	Unsigned	0	1	0	
Sensor replacement	Sensor_Status_1	30	1	Intel	Unsigned	0	1	0	
Low power bit	Sensor_Status_1	31	1	Intel	Unsigned	0	1	0	
Voltage (u8)	Sensor_Status_1	32	8	Motorola	Unsigned	0	0.05	0	٧
Pressure (u8)	Sensor_Status_1	56	8	Motorola	Unsigned	0	2	1000	hPa
Roll Counter (u4)	Sensor_Status_1	48	4	Motorola	Unsigned	0	1	0	



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# Modbus registers description (for -RS485 and -TTL versions)

Sensor always responds at address 0x00 and the address that is set in parameters.

Supported modbus functions			
Function	Name		
0x03	Read Holding Registers		
0x10	Preset Multiple Registers		

	Mesurement results					
Value name	Unit	Example	Data type	Word (16 bits)	Register address	Acces
Gas Concentration	% vol.	1.234	float32_t	Low Word	0x00	R
T	.,	207.45		High Word Low Word	0x01 0x02	R R
Temperature	К	297.15	float32_t	High Word	0x03	R
Faults	N/A	Oxaaaaaaaa	uint32 t	Low Word	0x04	R
raults	duits N/A U	UXAAAAAAAA	ullit32_t	High Word	0x05	R
Ref Average	N/A	30000	float32 t	Low Word	0x06	R
hei_Average	N/A	30000	00 110at32_t	High Word	0x07	R
Act Average	N/A	30000	float32 t	Low Word	0x08	R
Act_Average	N/A	30000	iioat32_t	High Word	0x09	R
Reserved	N/A		float32 t	Low Word	0x0A	R
Reserved	N/A		1104132_1	High Word	0x0B	R
Operating mode	N/A		in+22 +	Low Word	0x0C	R
Operating mode	IN/A		uint32_t	High Word	0x0D	R
Concentration Banga	N/A		in+22 +	Low Word	0x0E	R
Concentration Range	IN/A		uint32_t	High Word	0x0F	R

Operating mode				
3	Config Mode			
6	Modbus Mode			

Sensor Info							
Value name	Unit	Example	Data type	Word (16 bits)	Register address	Acces	
Sensor type	N/A	40	uint32 t	Low Word	0x100	R	
sensor type	IN/A	40	uiiit32_t	High Word	0x101	R	
Castuna	N/A	1	uint32 t	Low Word	0x102	R	
Gas type	IN/A	1	ullit32_t	High Word	0x103	R	
Serial number	N/A	0xC7123401	067122404	uint32 t	Low Word	0x104	R
Serial Hulliber	IN/A		or unitsz_t	High Word	0x105	R	
Firmware version	N/A	42	uint32 t	Low Word	0x106	R	
rimware_version	IN/A	42	umisz_t	High Word	0x107	R	
Calibration time	hhmmss	140531	uint32 t	Low Word	0x108	R	
Calibration_time	11111111155	140551 UINT32_t	High Word	0x109	R		
Calibration date	data daman 370222	270323	uint32 t	Low Word	0x10A	R	
Calibration_date	ddmmyy	270323	uiiit3z_t	High Word	0x10B	R	

Gas Types					
0		Methane			
1		R290			
2		R600a			
3		CO2			
4		R32			

User parameters						
Value name	Unit	Example	Data type	Word (16 bits)	Register address	Acces
Concentration range	% vol.	5%	float32 t	Low Word	0x200	R/W
Concentration range	70 VOI.	370	1108132_1	High Word	0x201	R/W
Coop gos concentration	% vol.	2%	float32 t	Low Word	0x202	R/W
Span gas concentration % vol.	270	110at32_t	High Word	0x203	R/W	
Alarm gas	0/	0.420/	fl+22 +	Low Word	0x204	R/W
concentration	% vol.	0.42% f	float32_t	High Word	0x205	R/W
Averaging time		20	uint32 t	Low Word	0x206	R/W
Averaging time	S	20	uiiit32_t	High Word	0x207	R/W
Reserved	N/A		in+22 +	Low Word	0x208	R/W
Reserved	IN/A		uint32_t	High Word	0x209	R/W
Reserved	N/A	0x00	uint8_t	Low byte	0~204	R/W
Reserved	N/A	0x00	uint8_t	High byte 0x20A		R/W
AutoZero algorithm	N/A	0x01	uint8_t	Low byte	0x20B	R/W
Modbus Device Address	N/A	0x05	uint8_t	High byte	UXZUB	R/W

Commands					
Value name	Register address	Acces			
Enter Config Mode	0x300	R/W			
Enter Modbus Mode	0x301	R/W			
Calculate NEW Zero	0x302	R/W			
Calculate NEW Span	0x303	R/W			
Reset to Factory Default	0x304	R/W			
Software reset	0x305	R/W			

# Write 1 to execute command

	Command result
Value	Description
1	not performed yet
2	Done without errors
3	Error during execution of command



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#### Intended use

This device has been designed to be used as a gas detection component, but it the design is not certified for use in explosive atmospheres.

#### **ROHS** compliance

Under the EU Directives, compliance testing is necessary for Pb, Cd, Hg, Cr (VI) and Br. The RoHS directive is effective since July 1, 2006. The regulations prohibit the use of these hazardous substances in new products sold after July 2003.



#### **WEEE directive**

WEEE (Waste from Electrical and Electronic Equipment) is a directive that controls how electric and electronic equipment is handled and recycled effective since August 13, 2005. INIR7 clustered as component and SGX do not need to have a recycling scheme in place, but manufacturers may need to ensure WEEE compliance for their systems.



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# **Handling precautions**

- A. Do not drop the sensor on the floor as this could cause damage to the pins or internal components.
- B. Avoid mechanical force against pins. Protect from dust and sprayed acidic particles.
- Do not immerse in water or other fluids.

#### **ESD** precaution

ESD (Electrostatic Discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary subjected circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

Warning! Plugging or Unplugging the Sensor while in operation may damage the device beyond repair. Always power down the instrument when performing maintenance.



# **Warranty & Warning**

The WARRANTY for all the INIR7 Gas Sensors is 1 years from the purchased date based on use according to this document and the INIR Application Note.

Warranty period or any extended warranties would be confirmed with the order confirmation.

The warranty is invalidated if the sensor is used under conditions other than those specified in this datasheet.

In addition, please pay attention to the following conditions as they will void immediately the WARRANTY:

- 1. Do not allow water condensing into the sensor or deep the sensor into water.
- 2. Do not change label or cover it with other stickers.
- 3. Do not over voltage or overcurrent the sensor; always observe the correct polarity of the input.
- 4. Do not solder directly onto the pins, pads or the external body of the sensor.
- 5. Do not drop on the floor or hit it with tools.
- 6. Do not open, cut or break sensor apart.
- 7. Do not expose the sensor to high levels of dust.
- 8. Do not expose the sensor to corrosive gases or operate under corrosive environments.
- 9. Do not paint or mark the sensor externally.
- 10. Do not use in acid environment or operate under gases containing acid vapours or particles.
- 11. Do not custom modify the sensor.
- 12. Do not clean the with acid.

# Order Information INIR7-CO2-Y Target Gas Comunication CAN (CAN 2.0) RS485 (TIA/EIA-485) TTL

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SGX Europe Sp. z o.o. sensors are designed to operate in a wide range of harsh environments and conditions. However, it is important that exposure to high concentrations of solvent vapours is to be avoided, both during storage, fitting into instruments and operation. When using sensors on printed circuit boards (PCBs), degreasing agents should be used prior to the sensor being fitted. SGX Europe Sp. z o.o. makes every effort to ensure the reliability of its products. Where life safety is a performance requirement of the product, we recommend that all sensors and instruments using these sensors are checked for response to gas before use.

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